

TECASINT CM black (XP135) - Stock Shapes (rods, plates, tubes)

Chemical Designation

PI (Polyimide)

Colour

black

Density

1.48 g/cm³

Fillers

graphite, PTFE

Main features

very high continuous use temperature
good chemical resistance
improved toughness

Target Industries

oil and gas industry
chemical technology
power engineering
others

<i>Mechanical properties</i>	<i>parameter</i>	<i>value</i>	<i>unit</i>	<i>norm</i>	<i>comment</i>
Tensile strength	@73°F	13,000	psi	ASTM D 638	
Elongation at break (tensile test)	@73°F	3.5	%	ASTM D 638	
Flexural strength	@73°F	19,000	psi	ASTM D 790	
Modulus of elasticity (flexural test)	@73°F	450,000	psi	ASTM D 790	
Compression strength	@73°F; 10% strain	28,000	psi	ASTM D 695	
Notched impact strength (Izod)	@73°F	0.47	ft-lbs/in	ASTM D 256	
Rockwell hardness	@73°F; M Scale	110		ASTM D 785	
<i>Thermal properties</i>	<i>parameter</i>	<i>value</i>	<i>unit</i>	<i>norm</i>	<i>comment</i>
Thermal expansion (CLTE)		23.3 · 10 ⁻⁶	1/°F	ASTM D 696	
<i>Other properties</i>	<i>parameter</i>	<i>value</i>	<i>unit</i>	<i>norm</i>	<i>comment</i>
Moisture absorption	24hr	0.5	%	ASTM D 570	

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